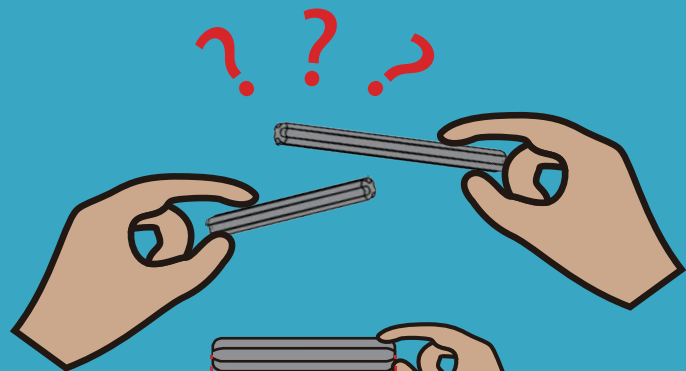
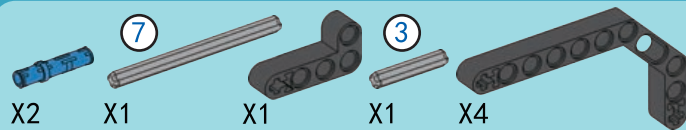
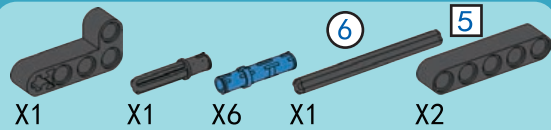
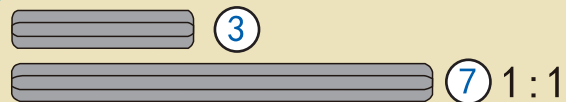
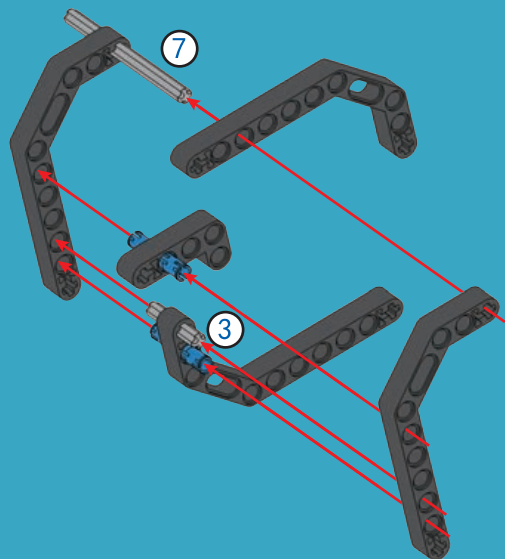
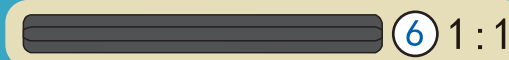
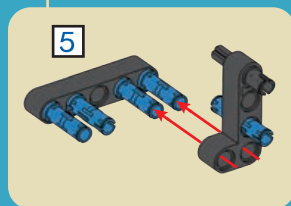
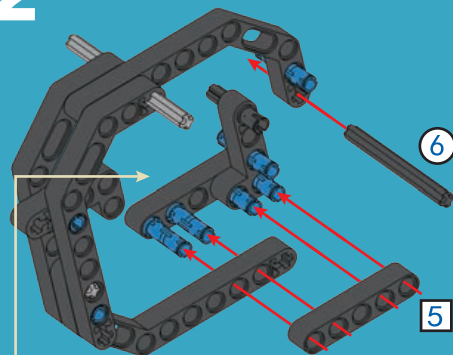


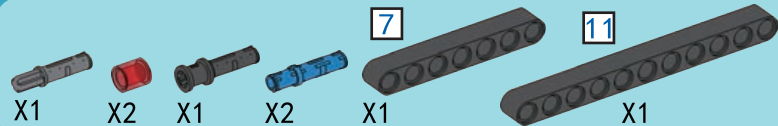


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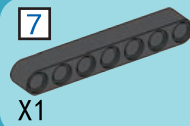
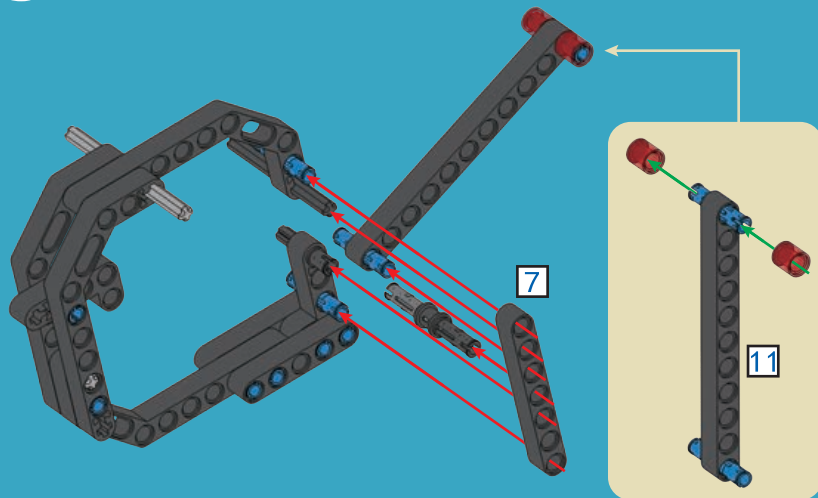


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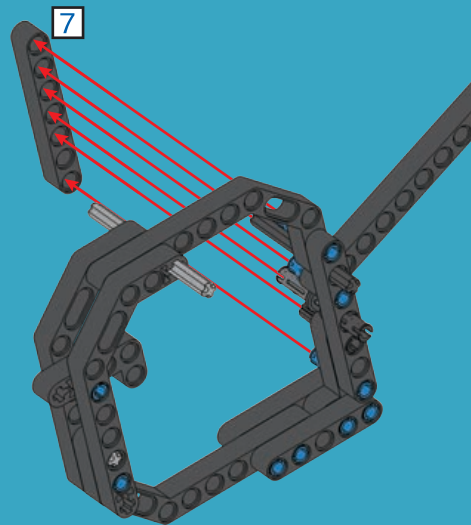




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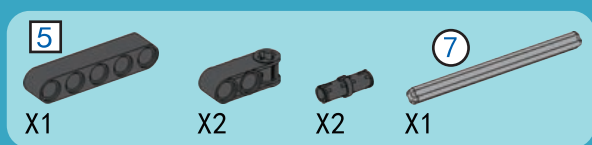
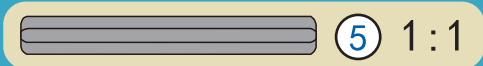
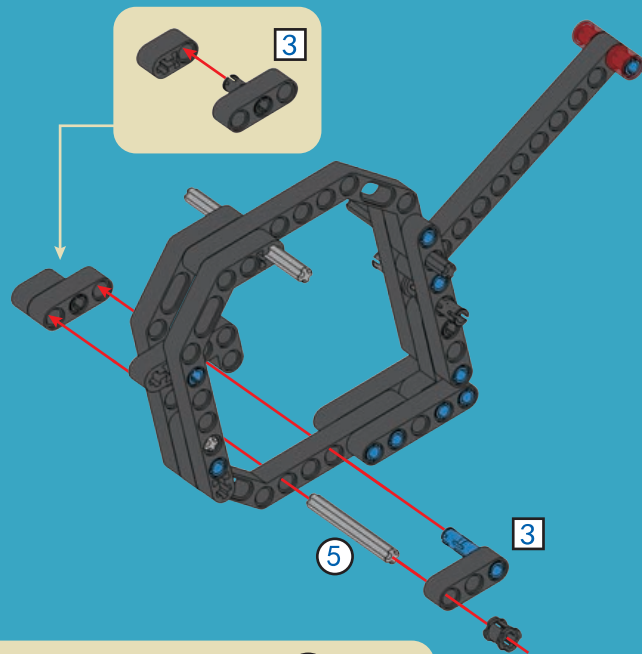


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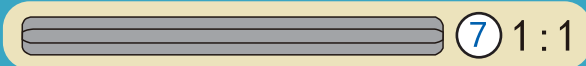
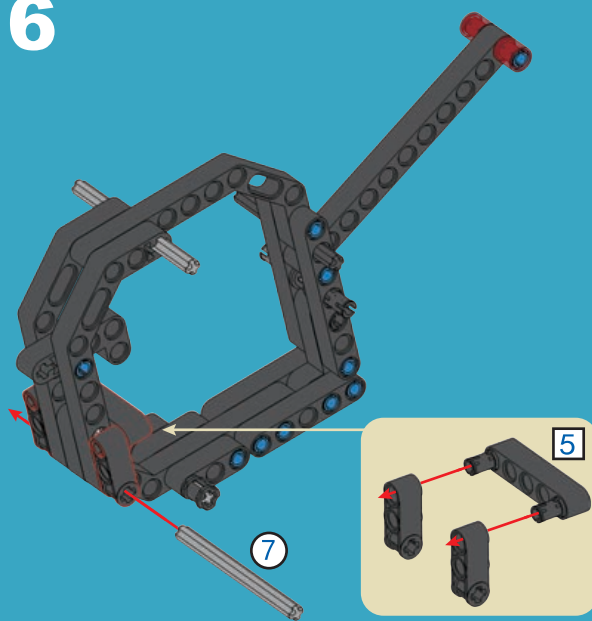




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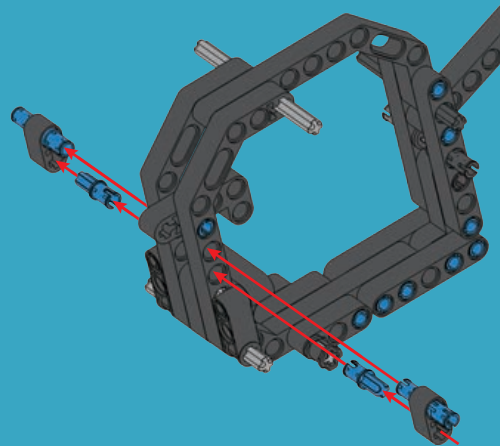


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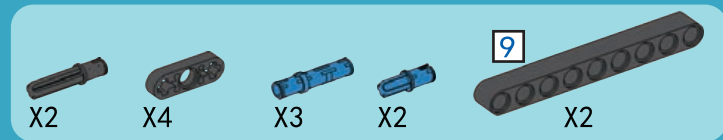




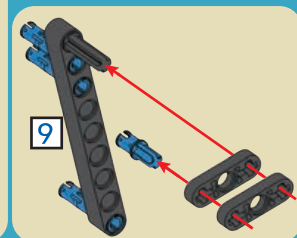
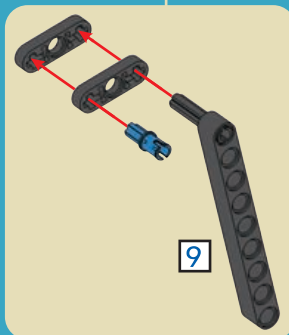
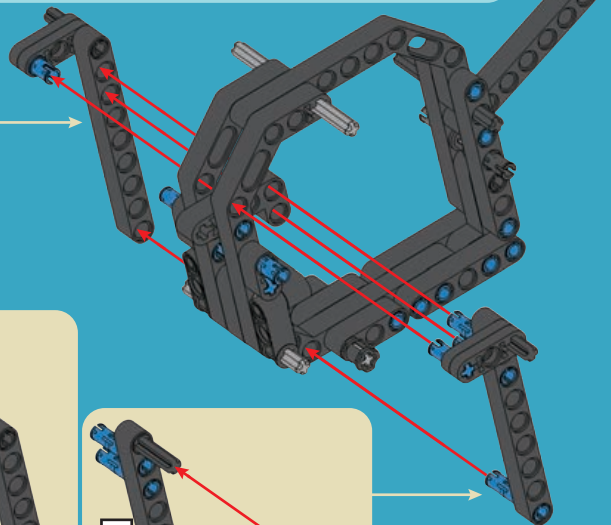
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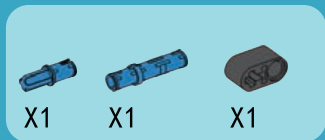


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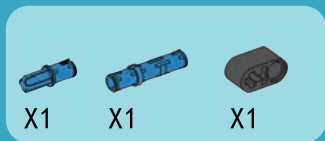
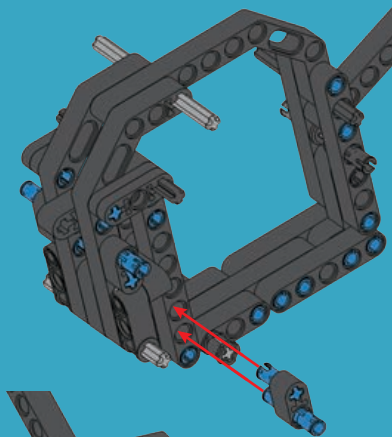


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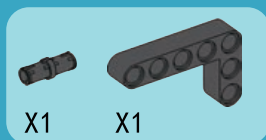
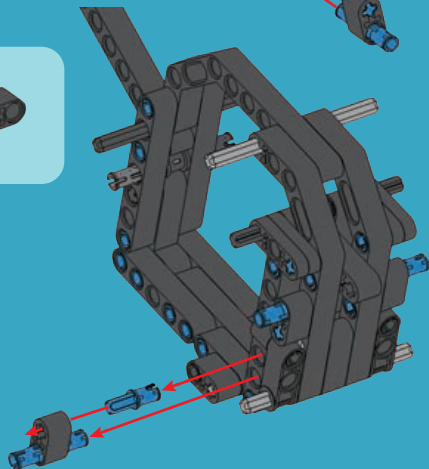




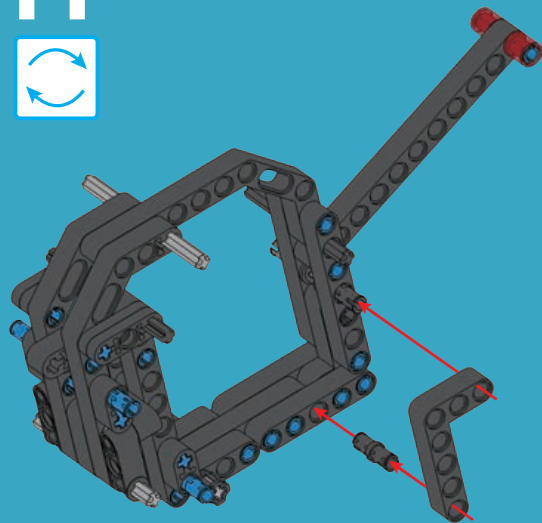
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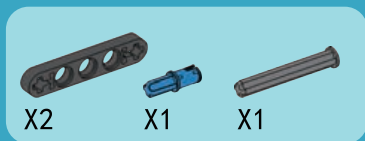


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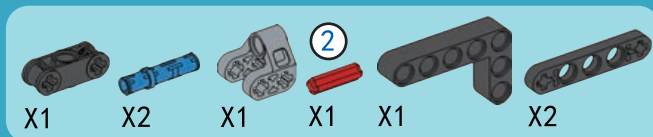
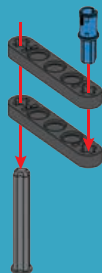


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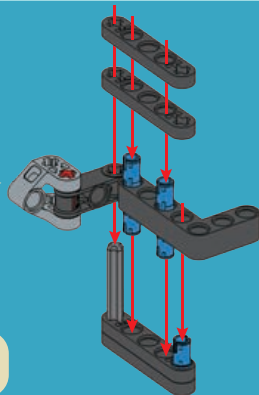
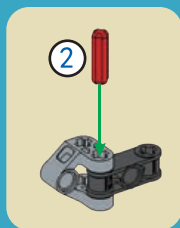




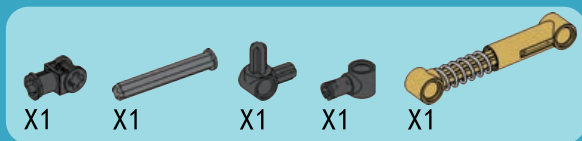
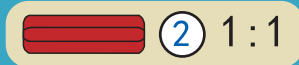
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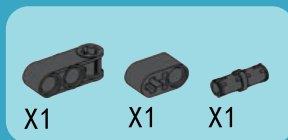
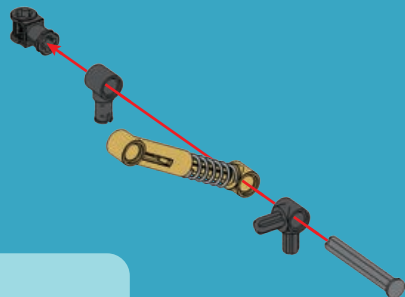
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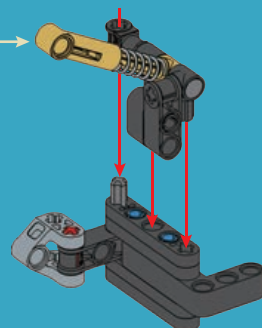
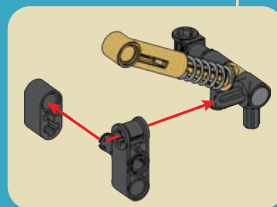
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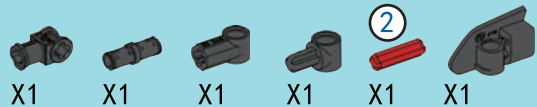


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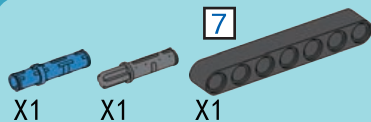
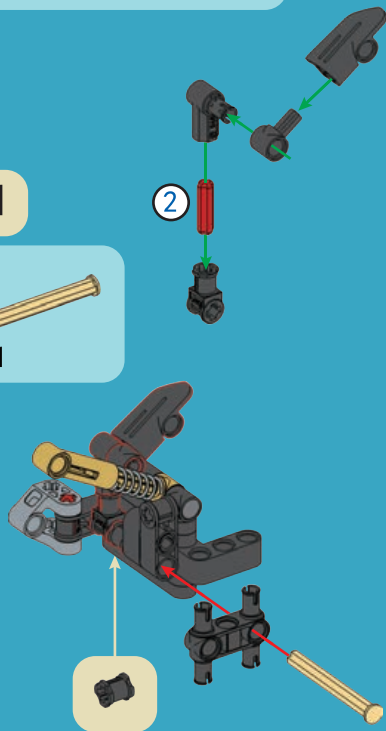




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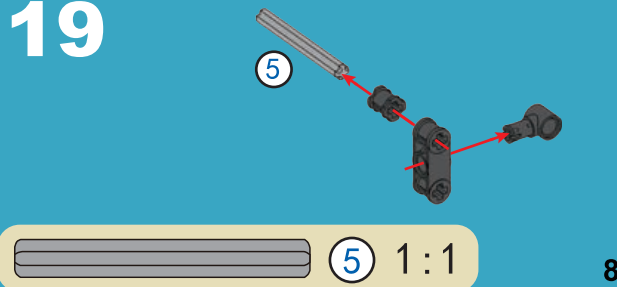
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18



19





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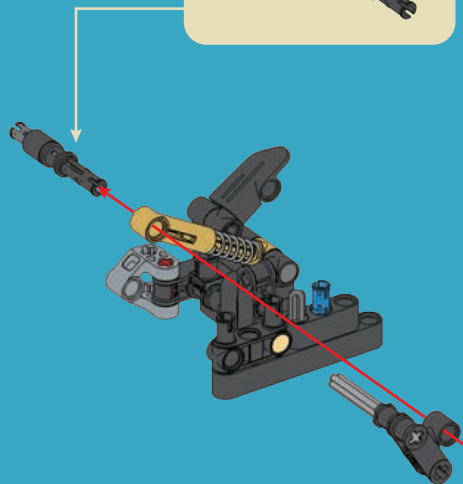
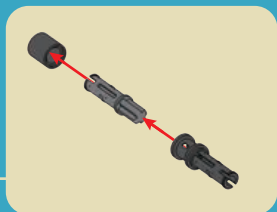


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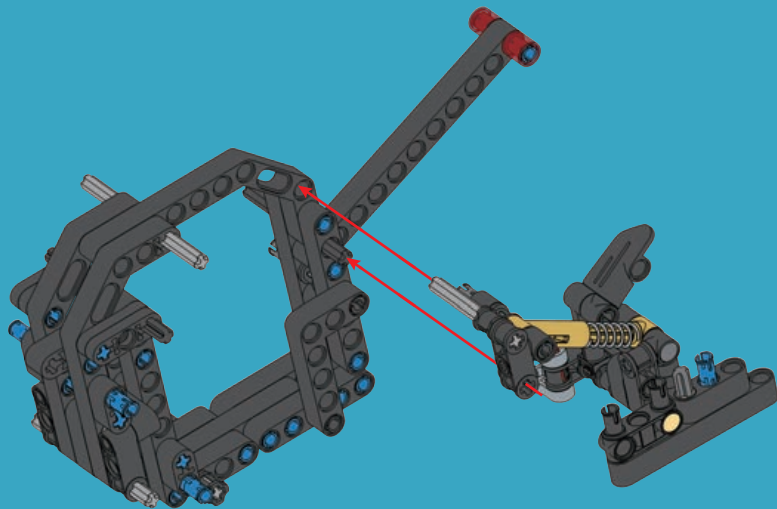


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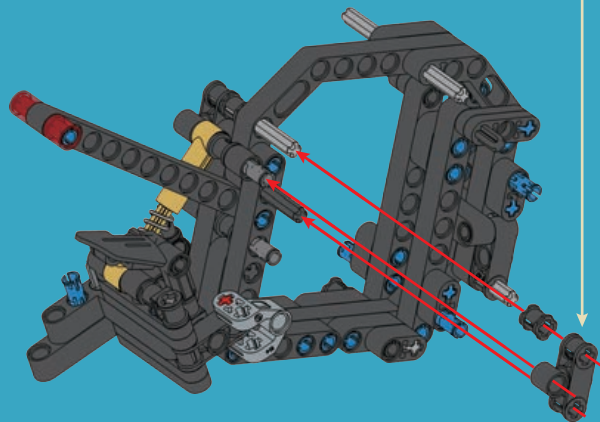


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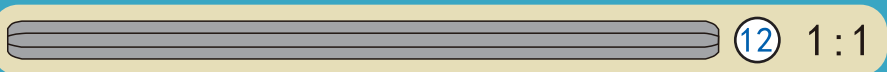
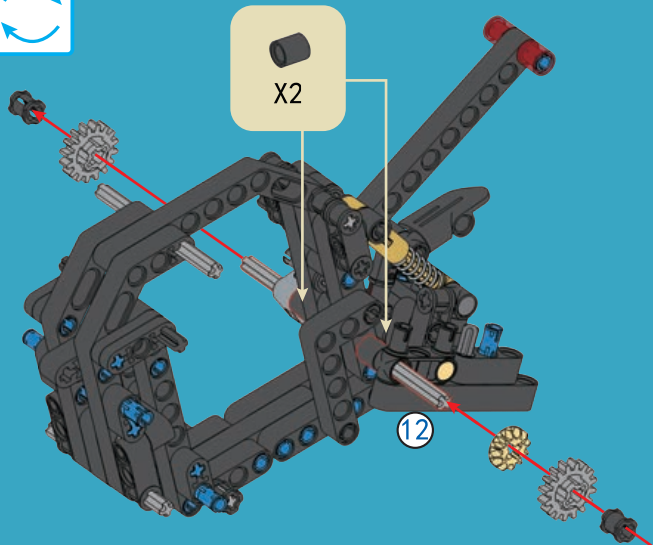




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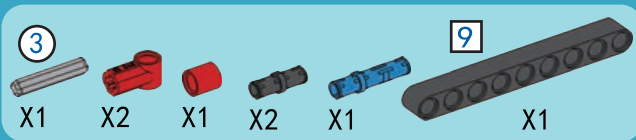
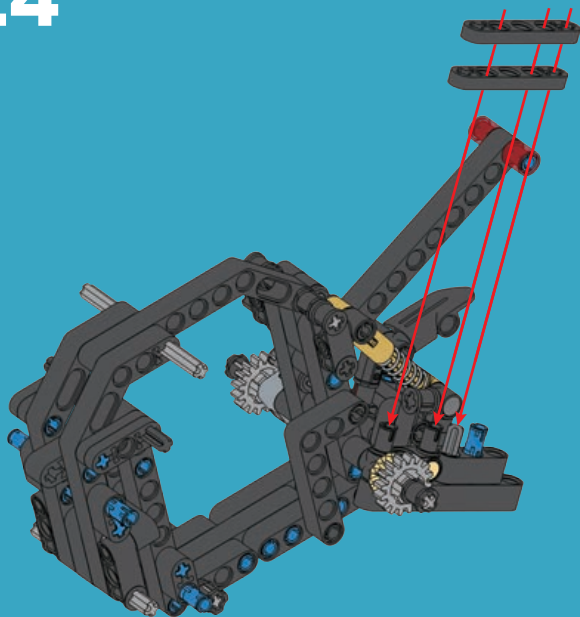


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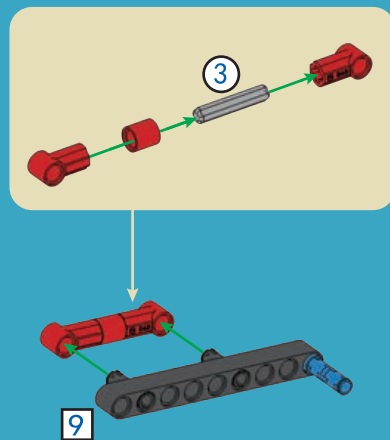




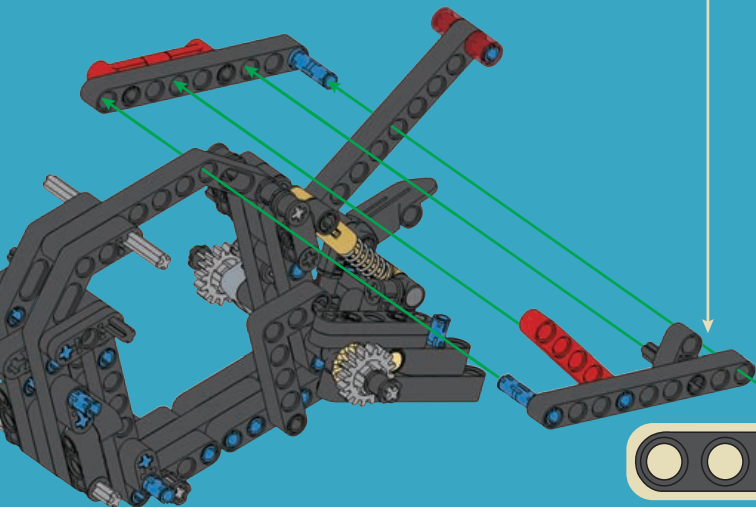
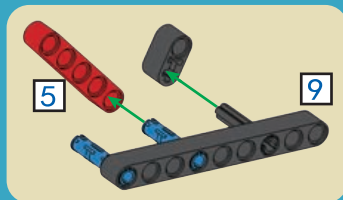
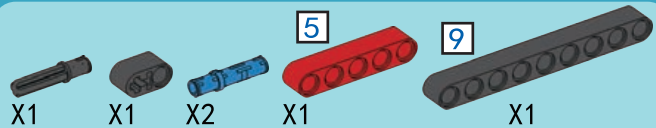
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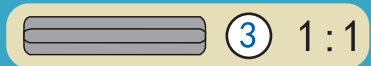
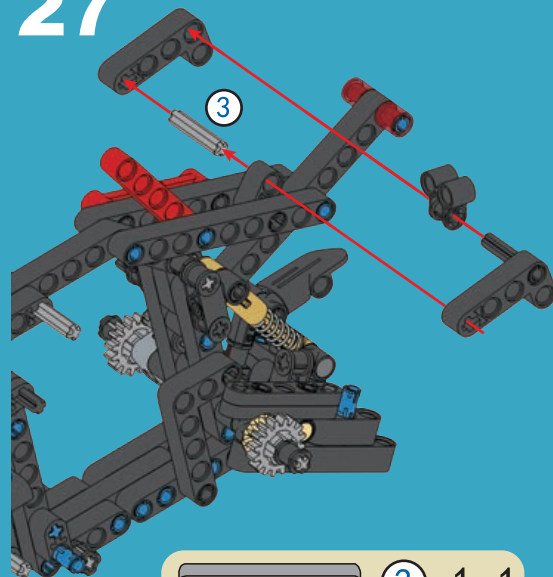
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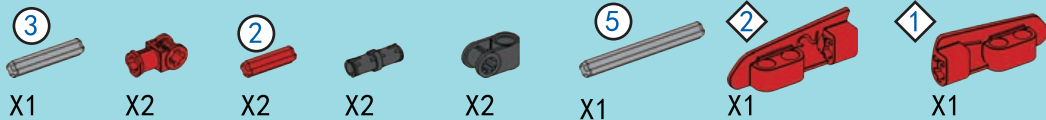


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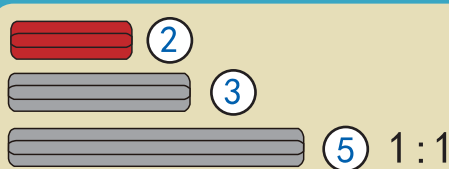
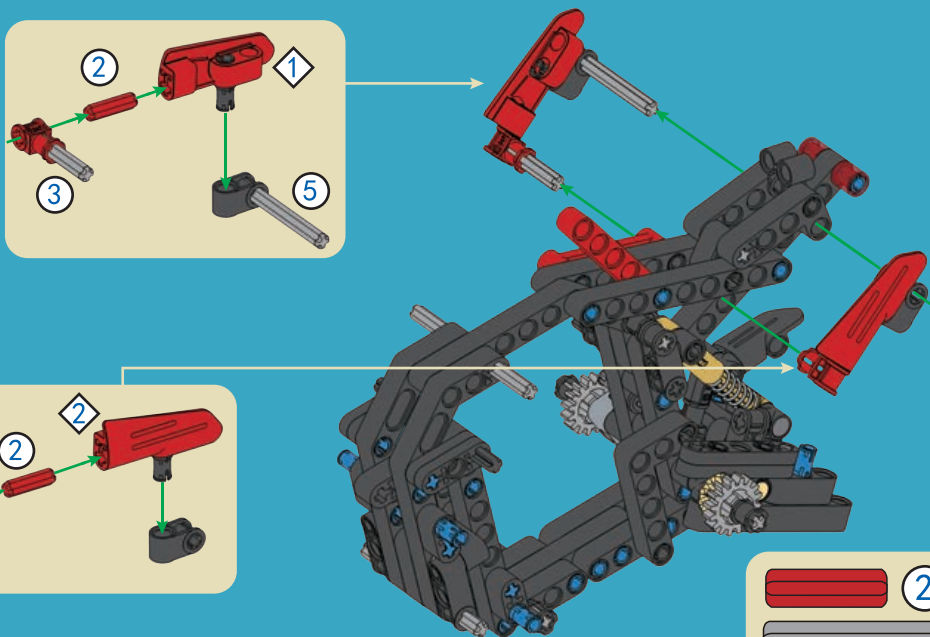


27





28



3



X1



X2



X1



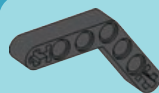
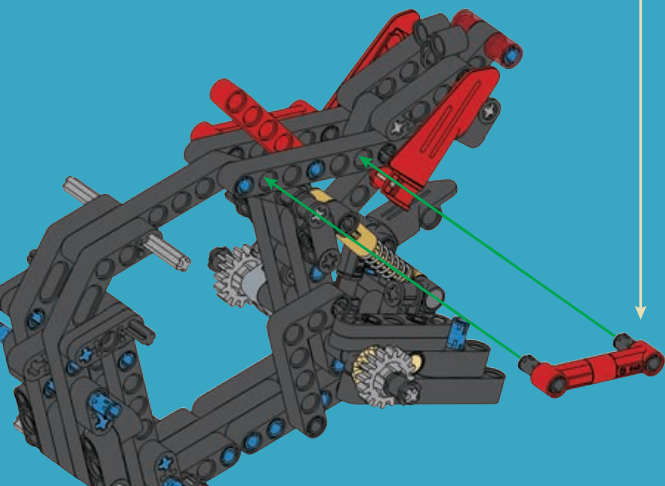
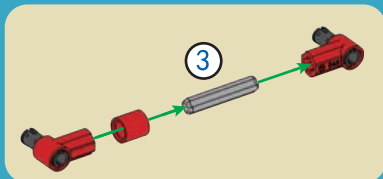
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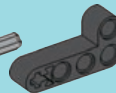


X1

5



X2



X1

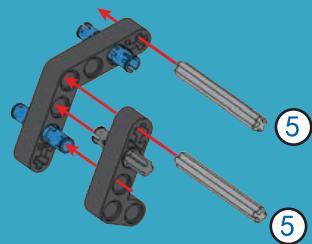


X2



X1

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X3



X2

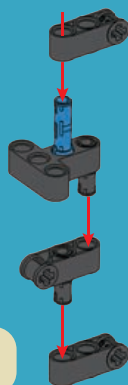


X1



X1

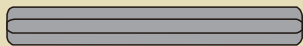
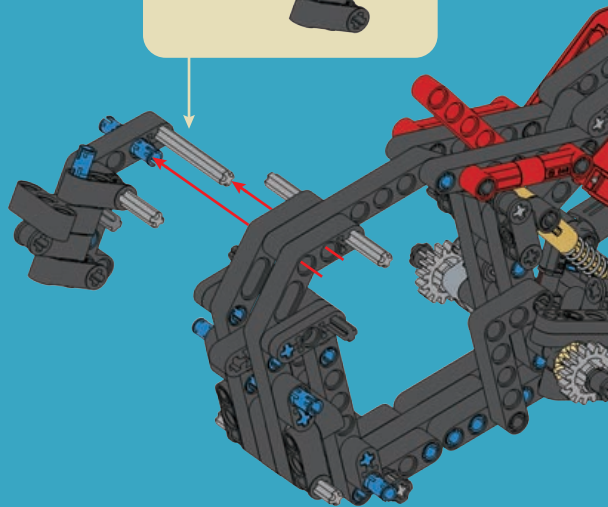
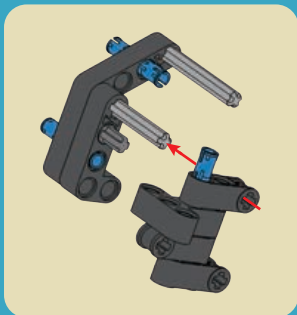
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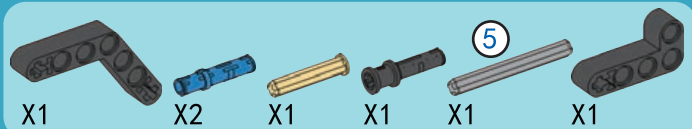
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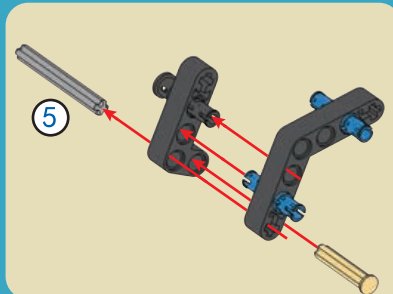
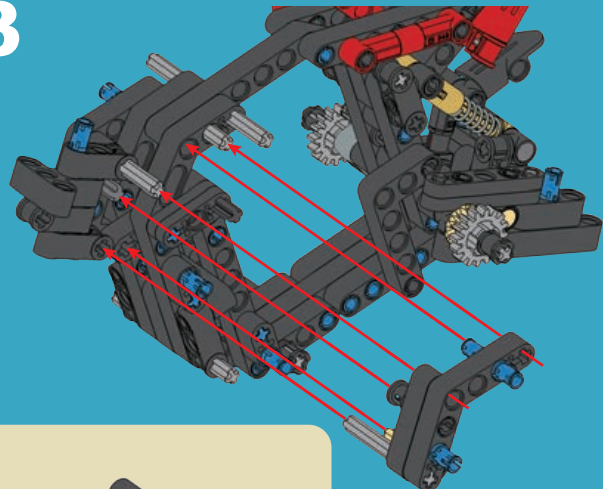


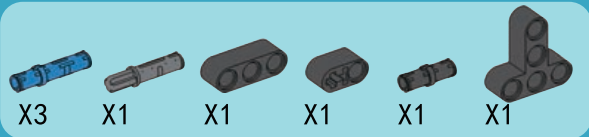
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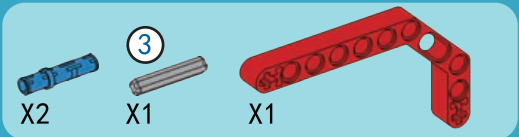
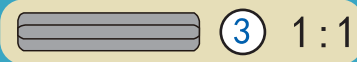
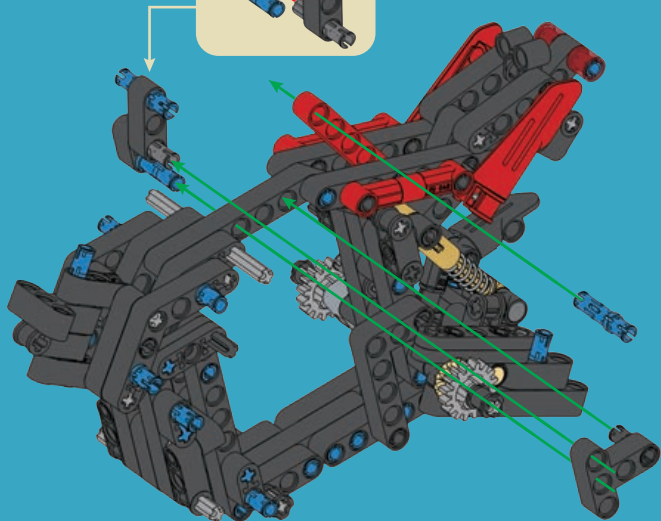
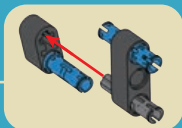


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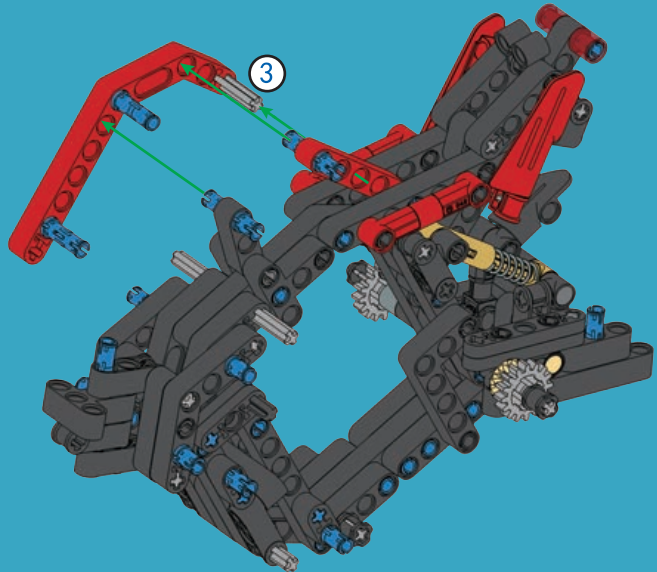


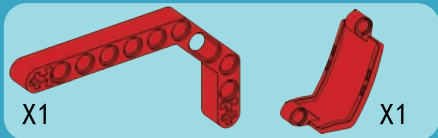


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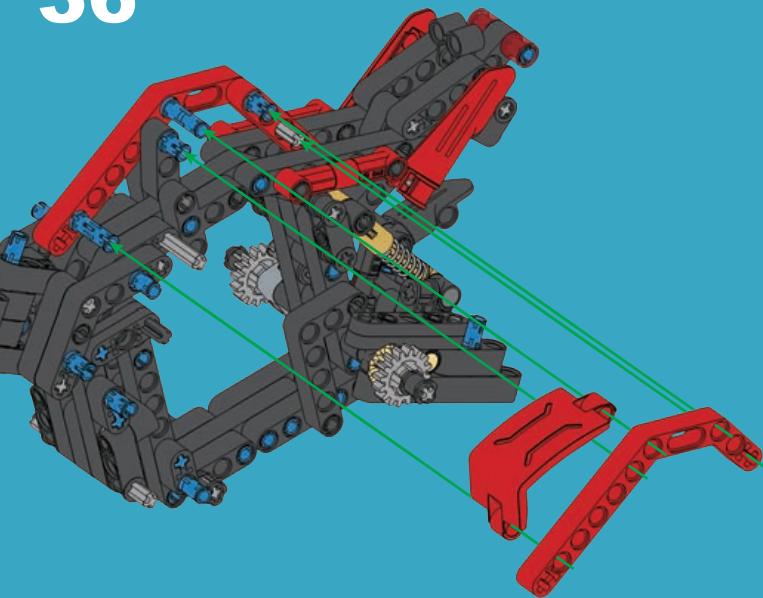


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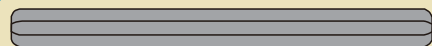




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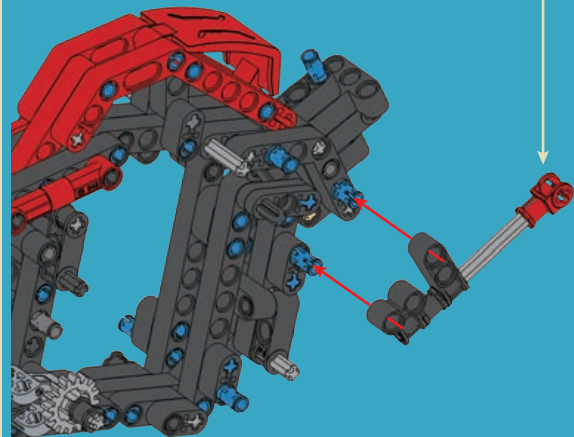
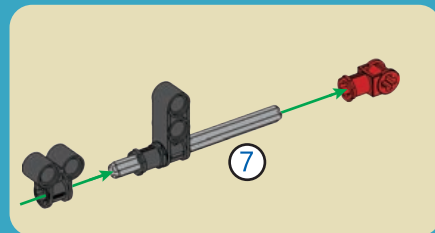
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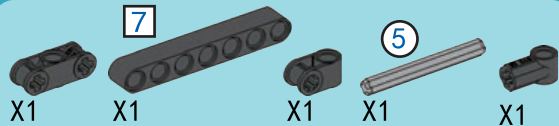


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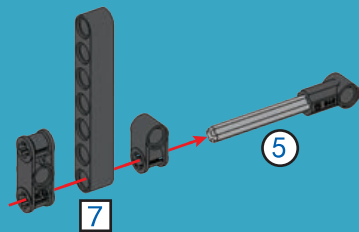


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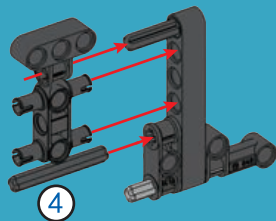




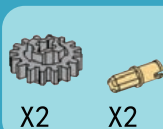
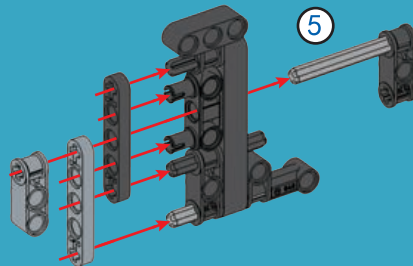
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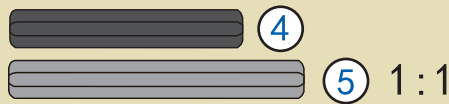
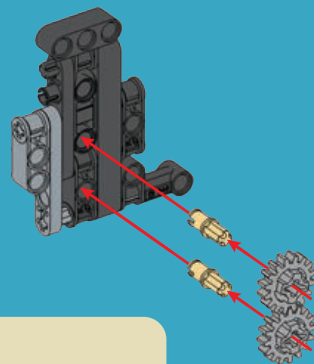
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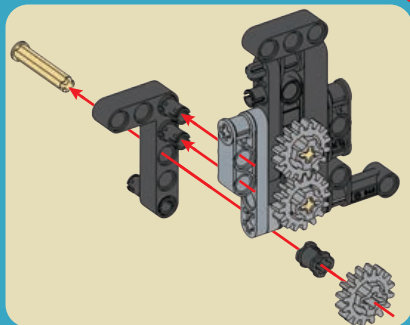
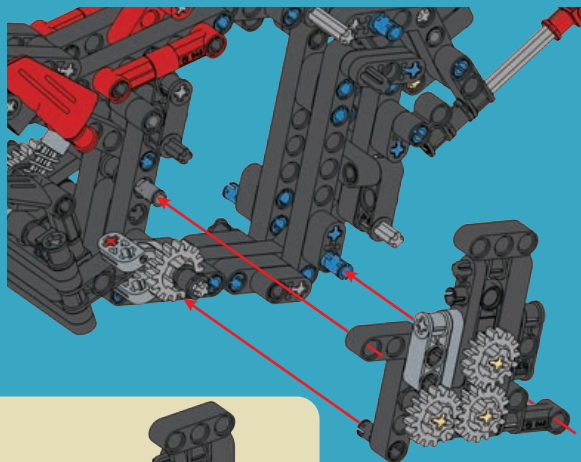


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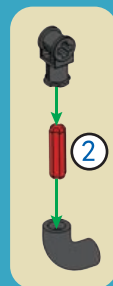
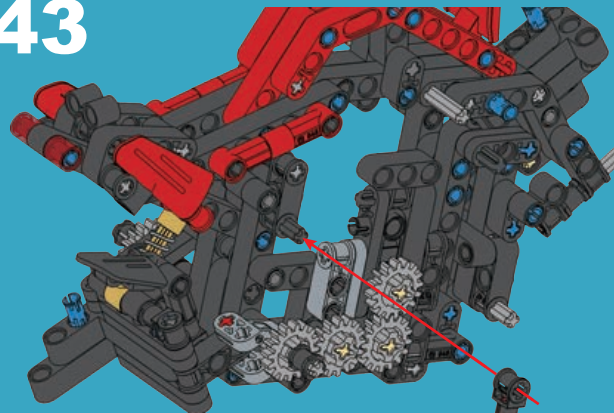
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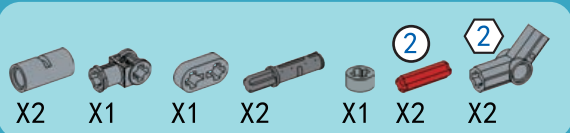


19

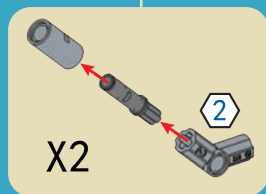


43

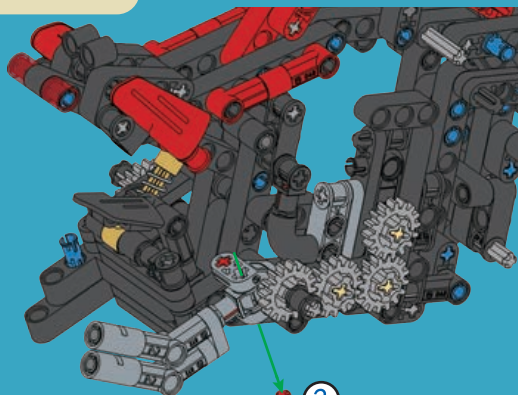




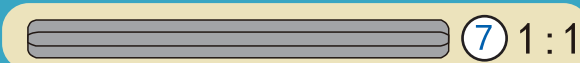
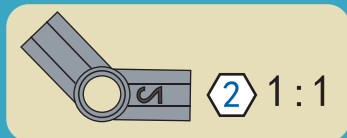
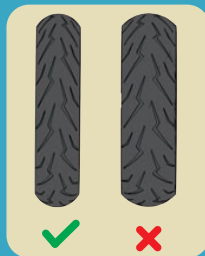
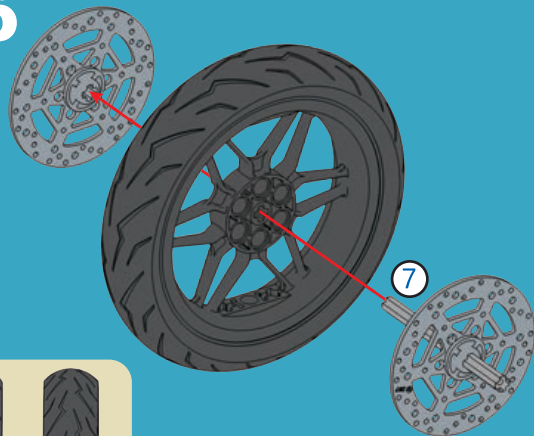
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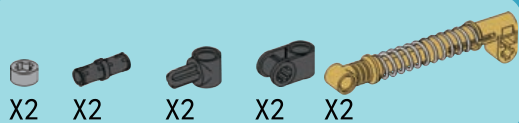


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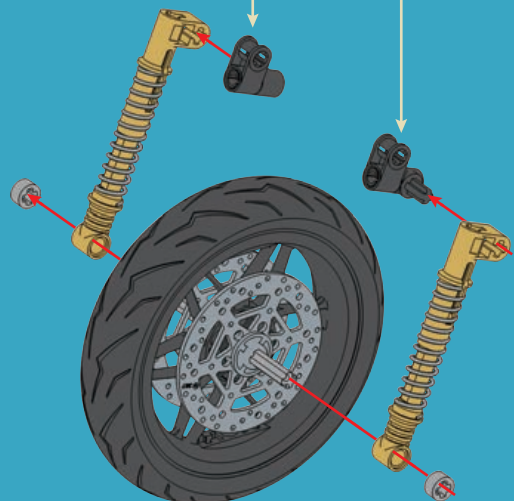


46

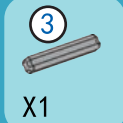




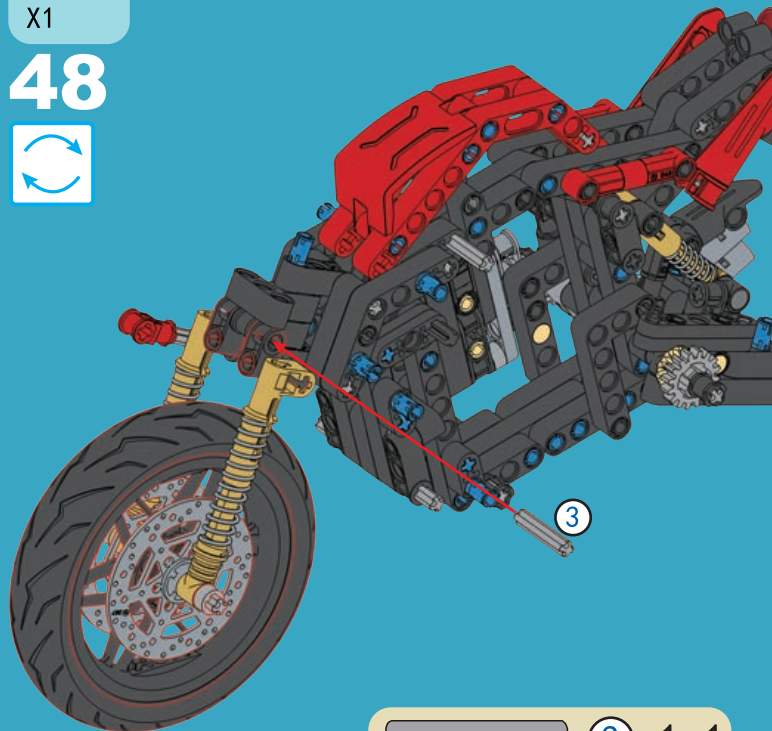
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21



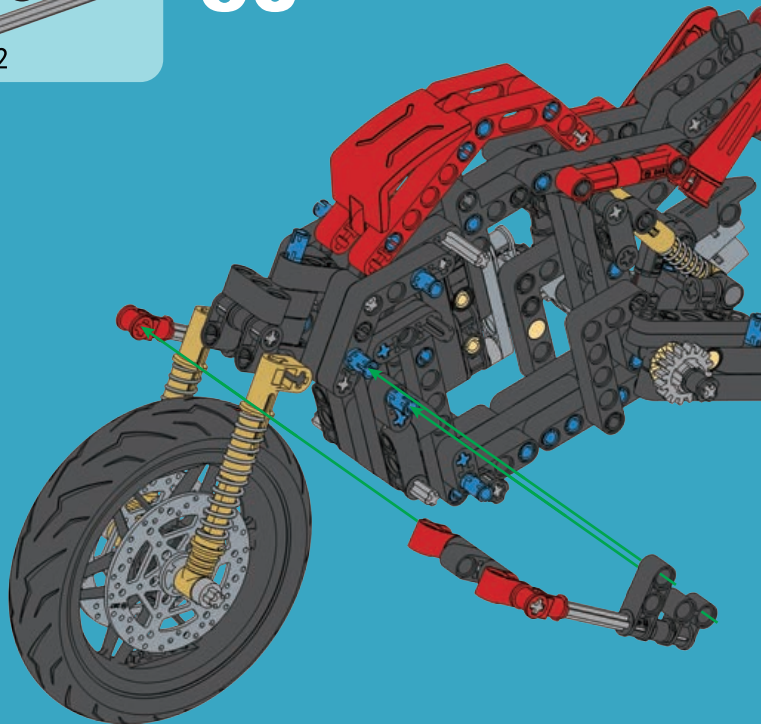
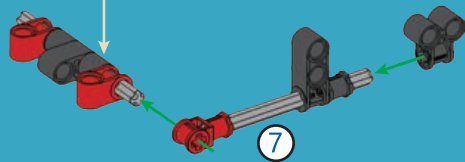
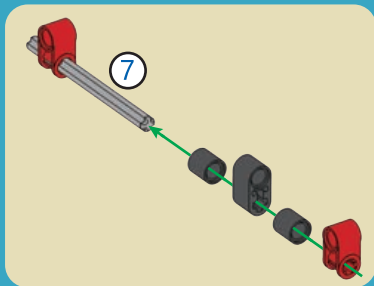
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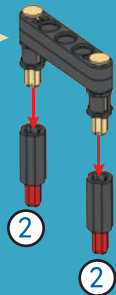
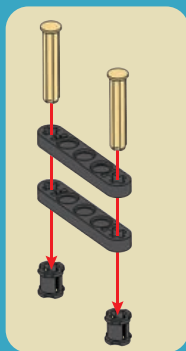
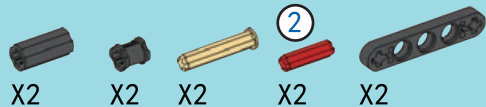


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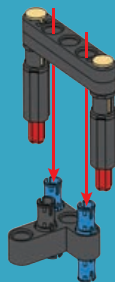
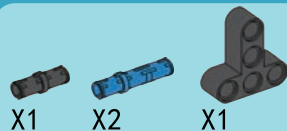
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51



52

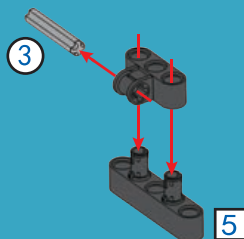


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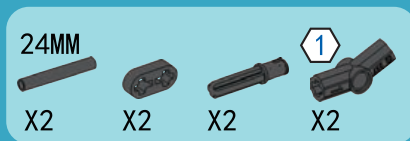
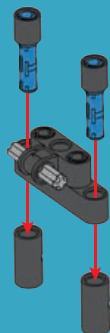




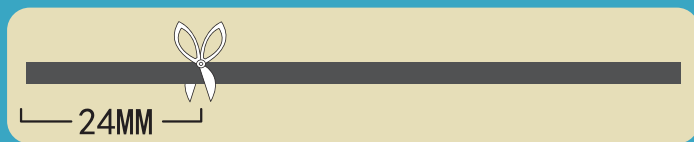
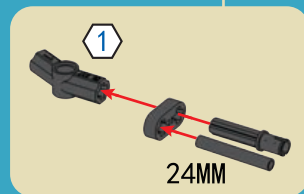
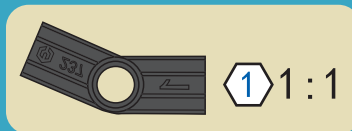
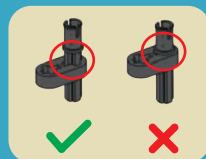
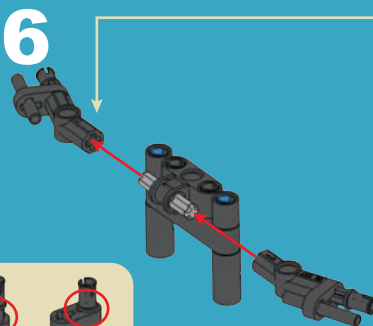
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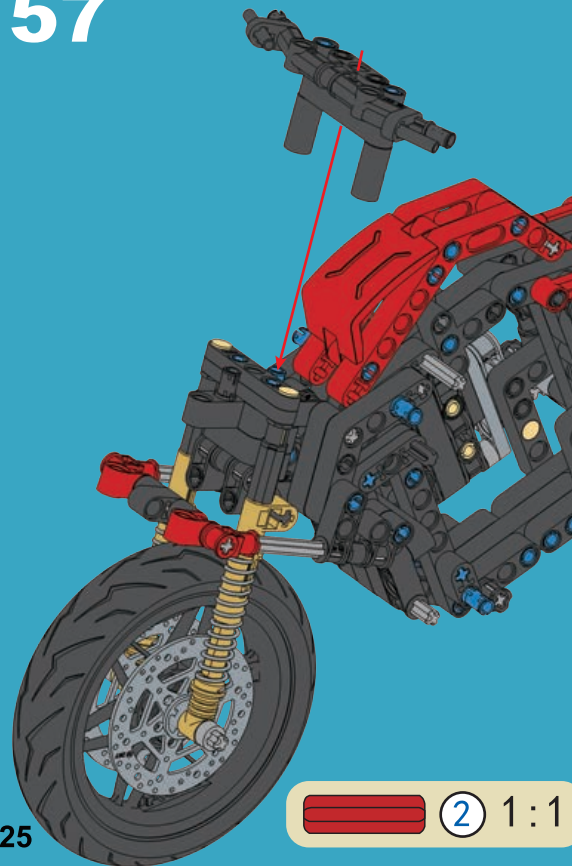
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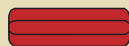
56



57



25



2

1:1



X1



X2



X2

2

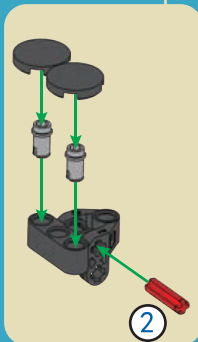


X1

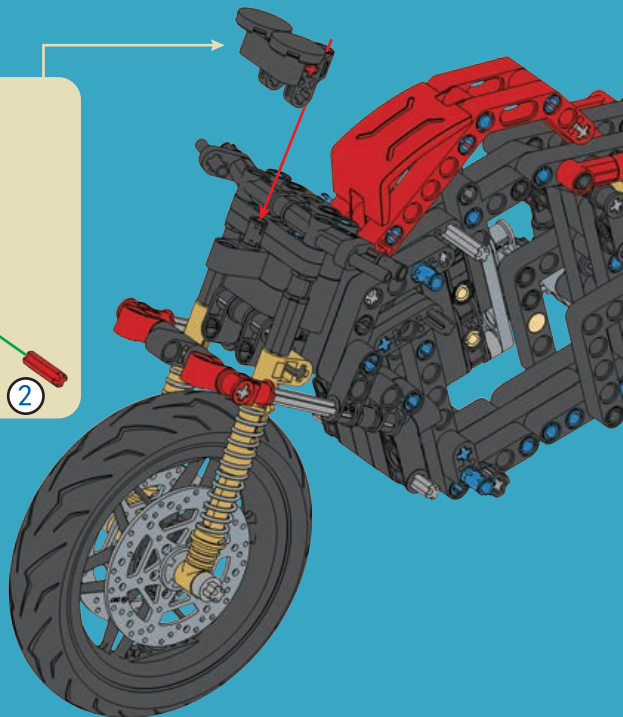


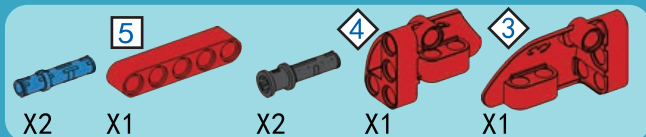
X1

58

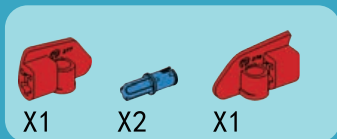
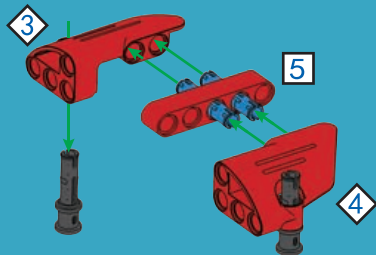


2

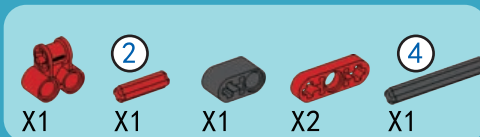
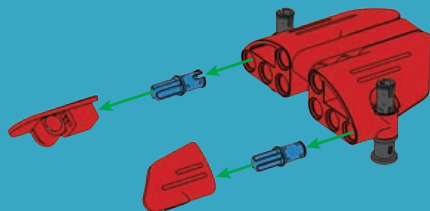




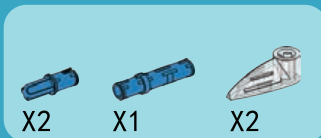
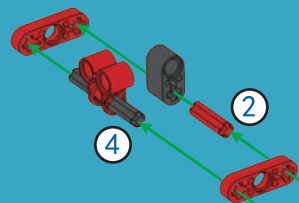
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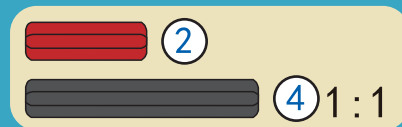
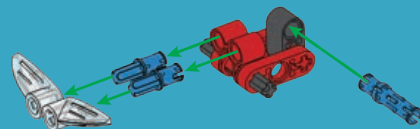
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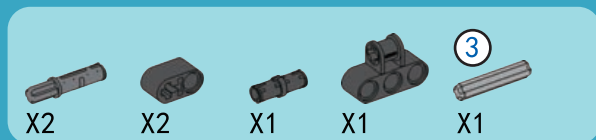


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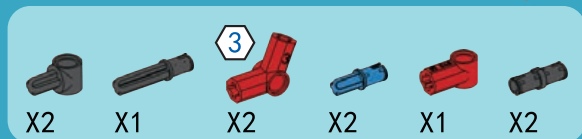


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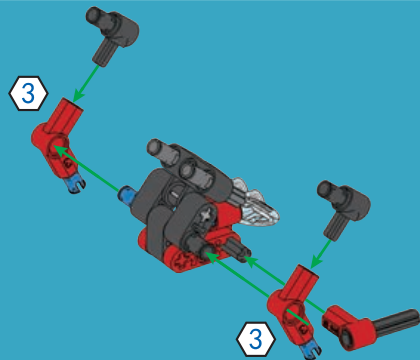




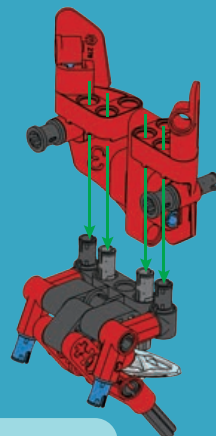
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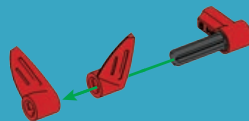
64



65



66





X2



X2

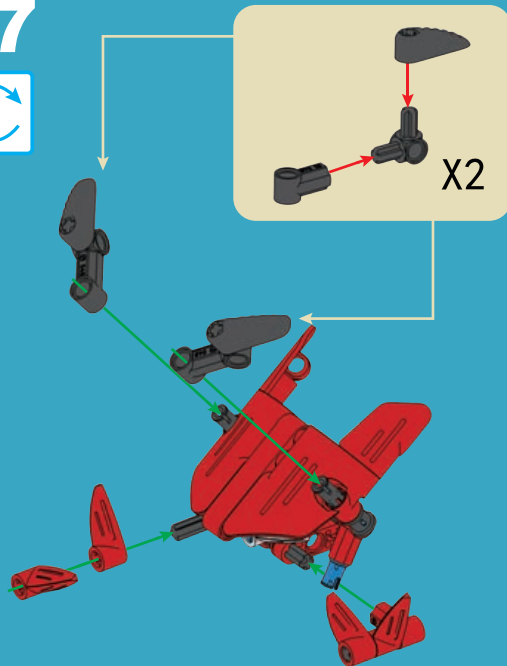


X2

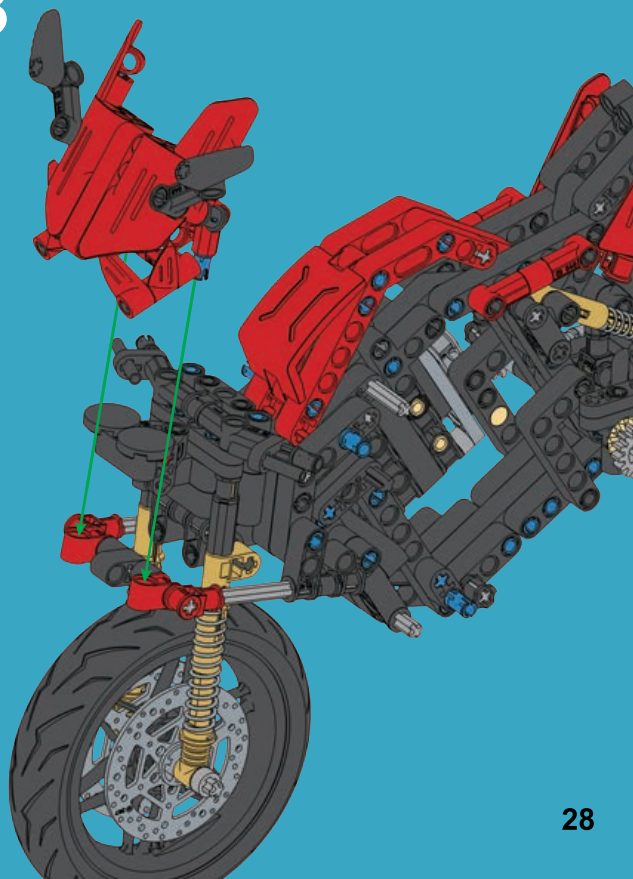


X2

67



68



69

X1 X1 X1 X1

2

2

2

29

A diagram of a 45-degree elbow fitting. To its right is a hexagon containing the number '2', followed by the text '1:1'.

70

Parts list for step 70:

- Part 5: X1
- Part 4: X1
- Part 7: X1

Assembly diagram for step 70 shows a horizontal beam (7) being attached to a vertical structure (4) using a pin (5).

71

Parts list for step 71:

- Part 5: X1
- Part 4: X1
- Part 7: X2

Assembly diagram for step 71 shows a vertical structure (4) being attached to a horizontal beam (7) using a pin (5). A yellow callout shows a sub-assembly of parts 5, 4, and 7.

71



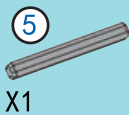
X1



X1

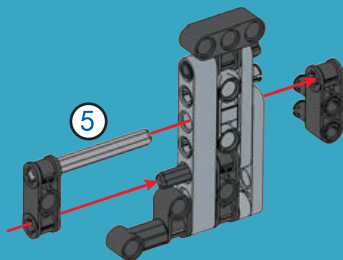


X2



X1

72



X2



X1



X1

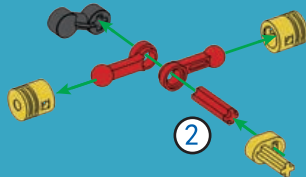


X1



X2

73



X1



X2

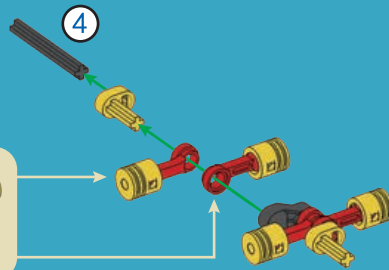


X2

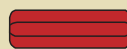


X1

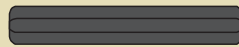
74



X2



2

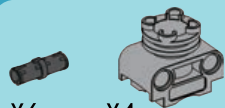


4



5

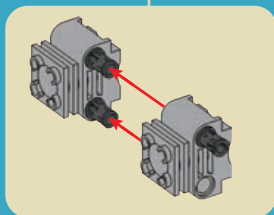
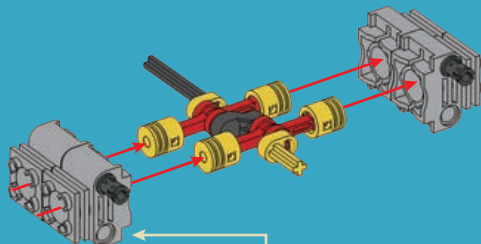
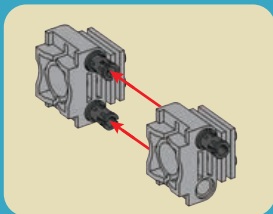
1:1



X6

X4

75

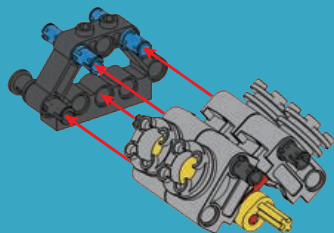


X1

X2

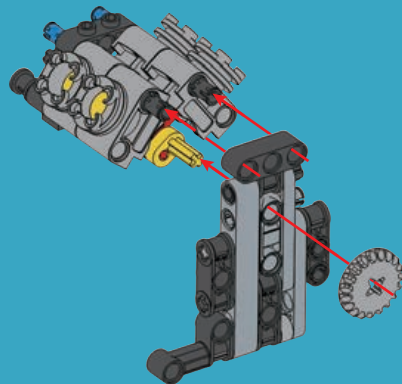
X1

76



X1

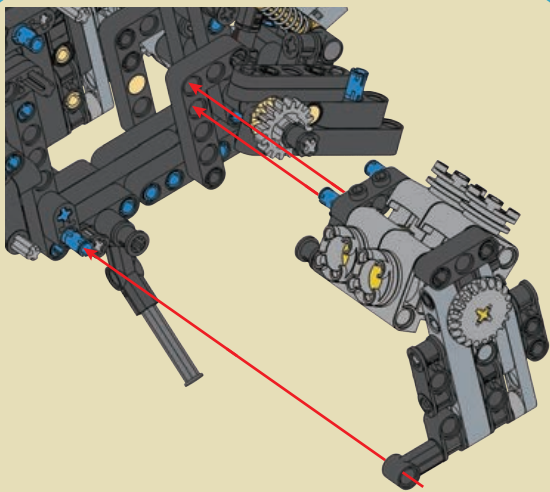
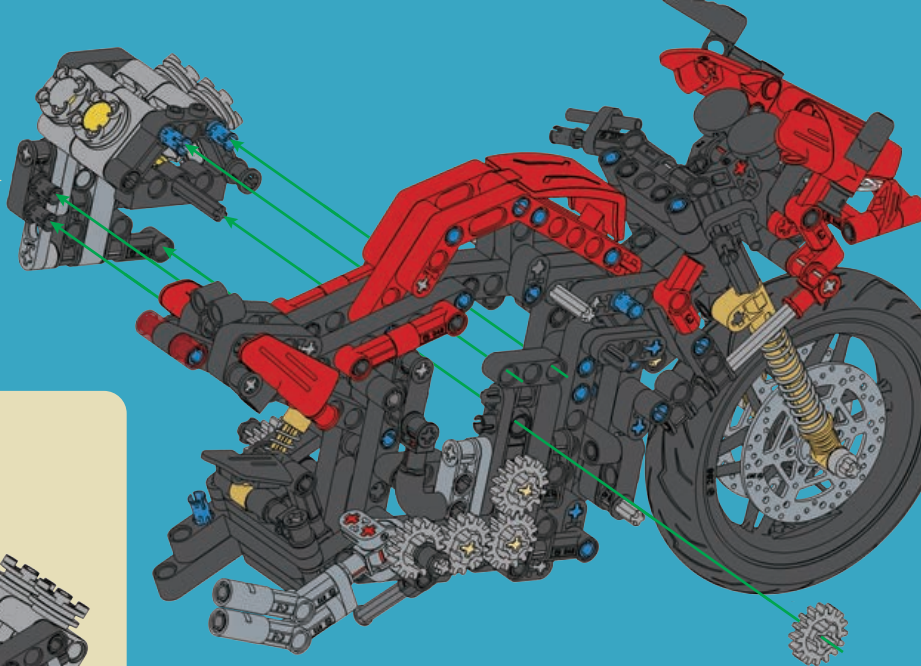
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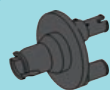




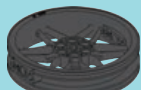
X1

78





X1

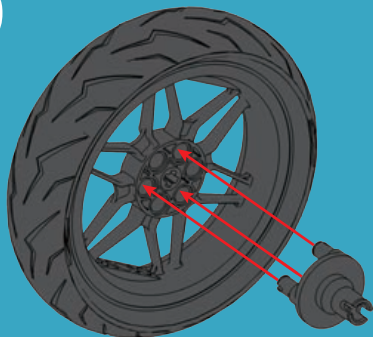


X1

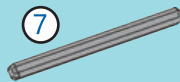


X1

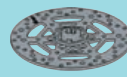
79



7

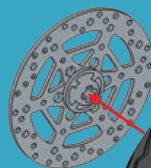


X1



X1

80



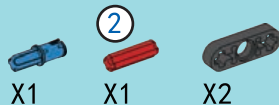
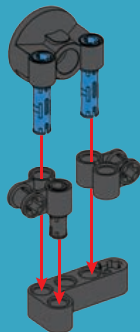
7



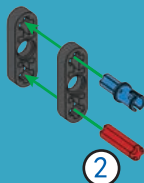
7 1:1



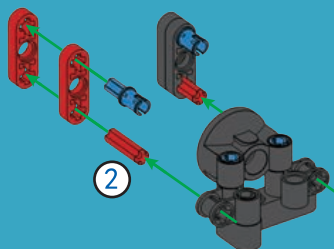
81



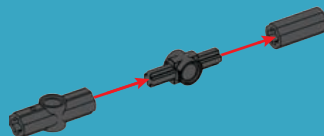
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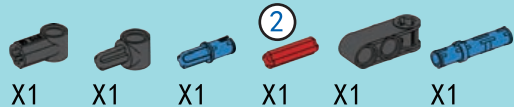


83

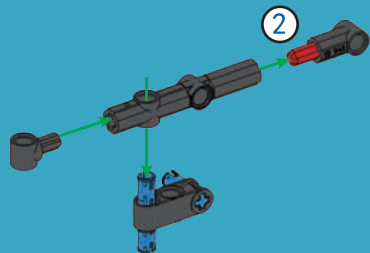


84

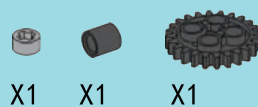
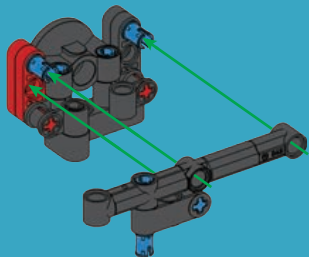




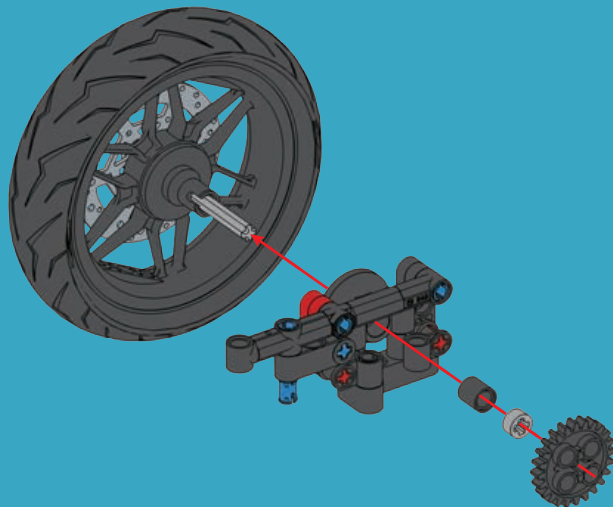
85



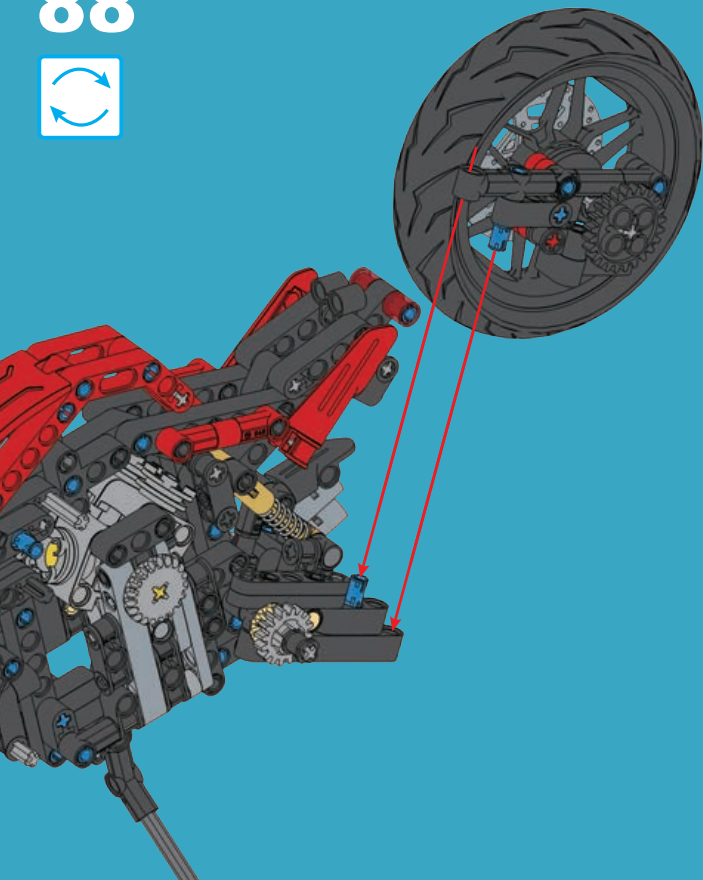
86



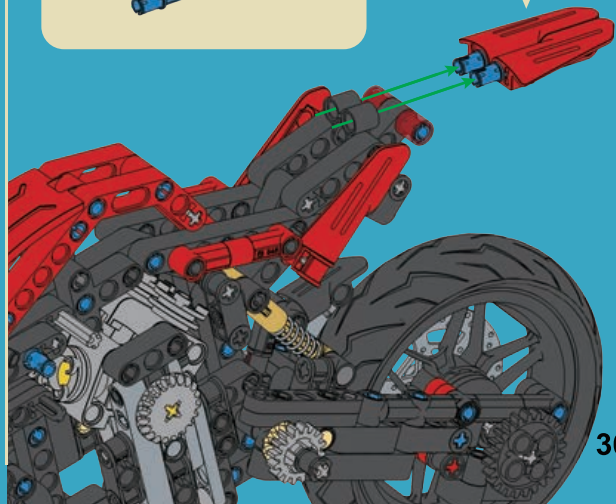
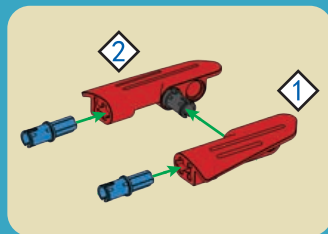
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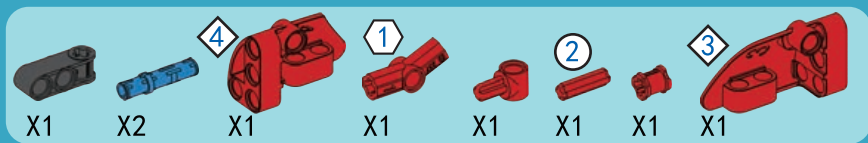


88

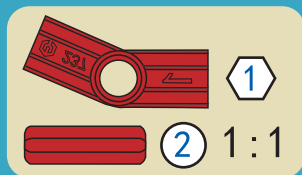
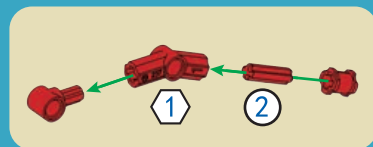
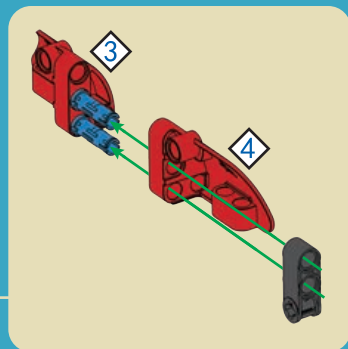
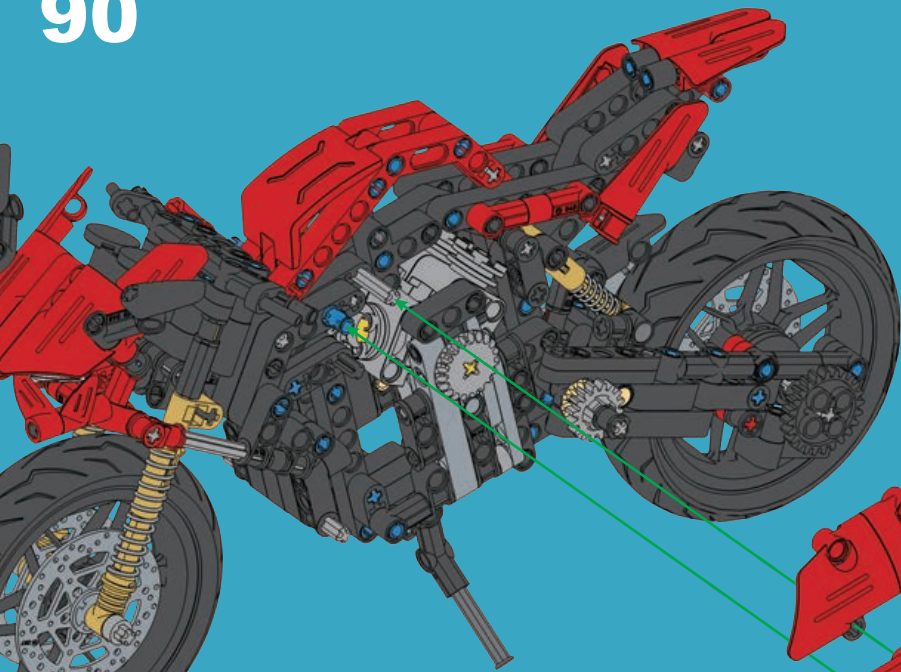


89



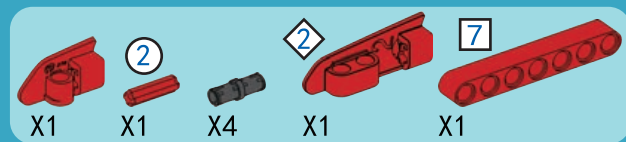
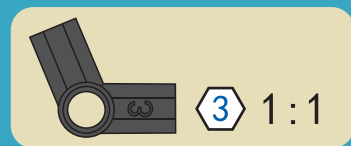
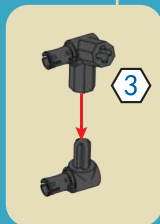
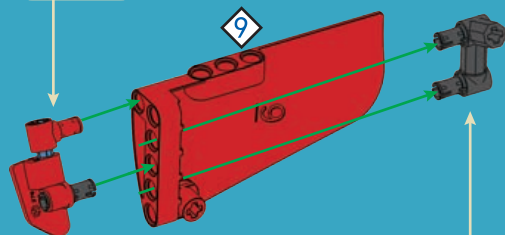
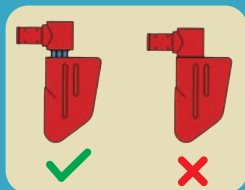
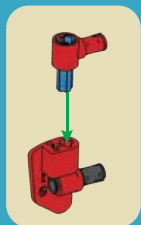


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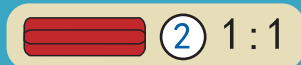
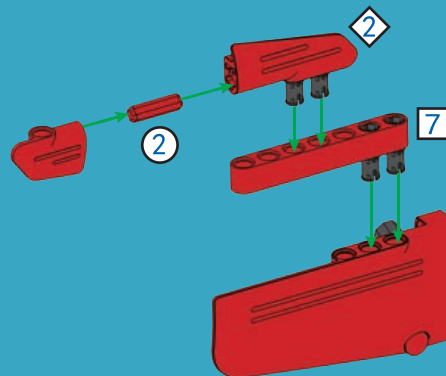




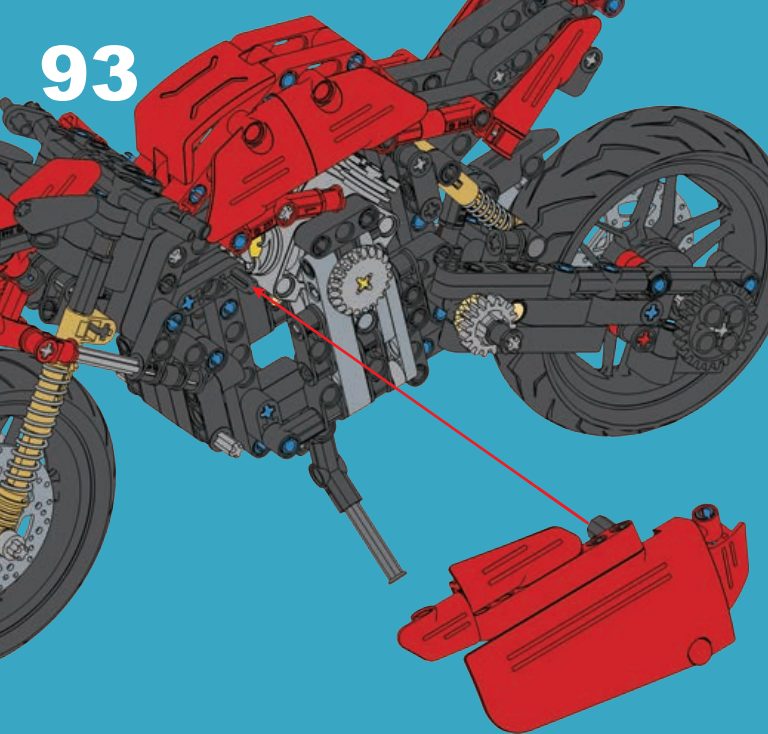
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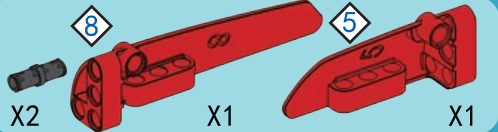
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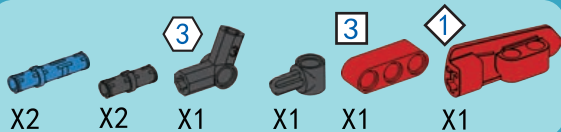
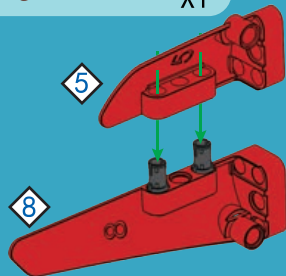
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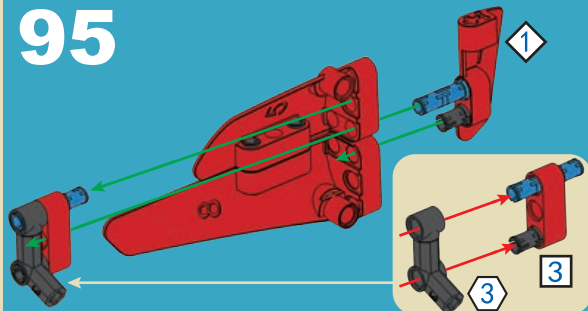
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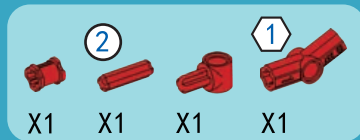
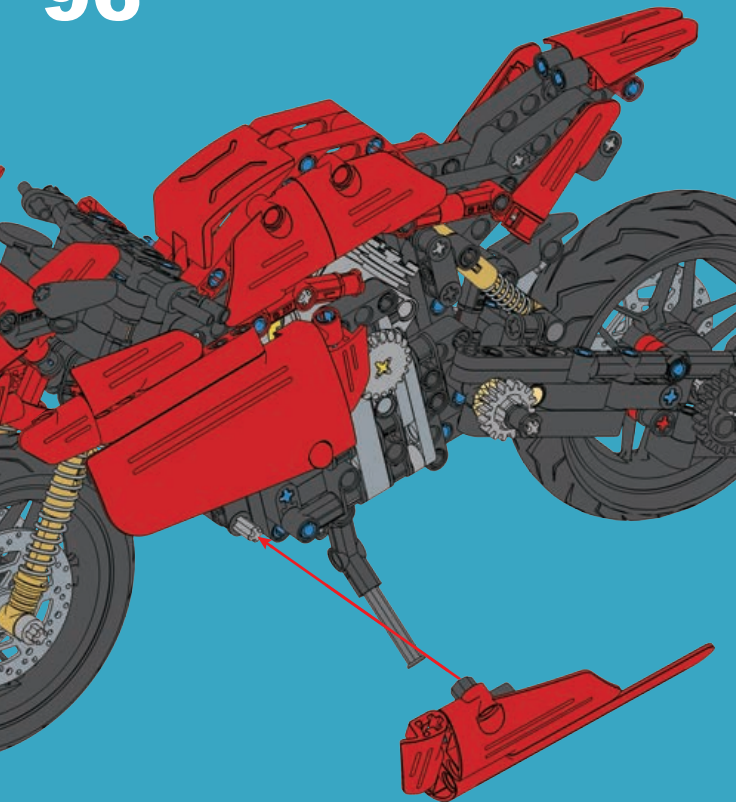
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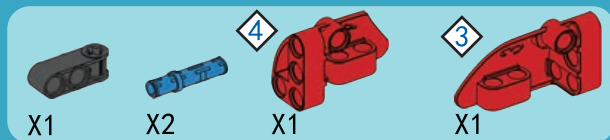
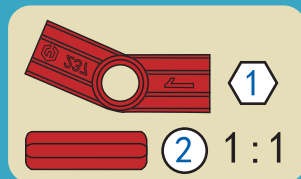
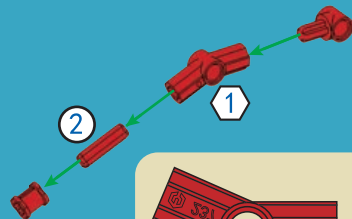
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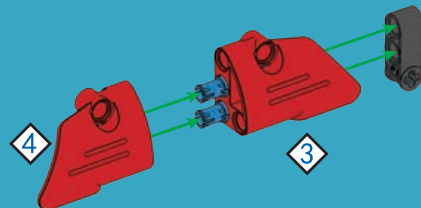
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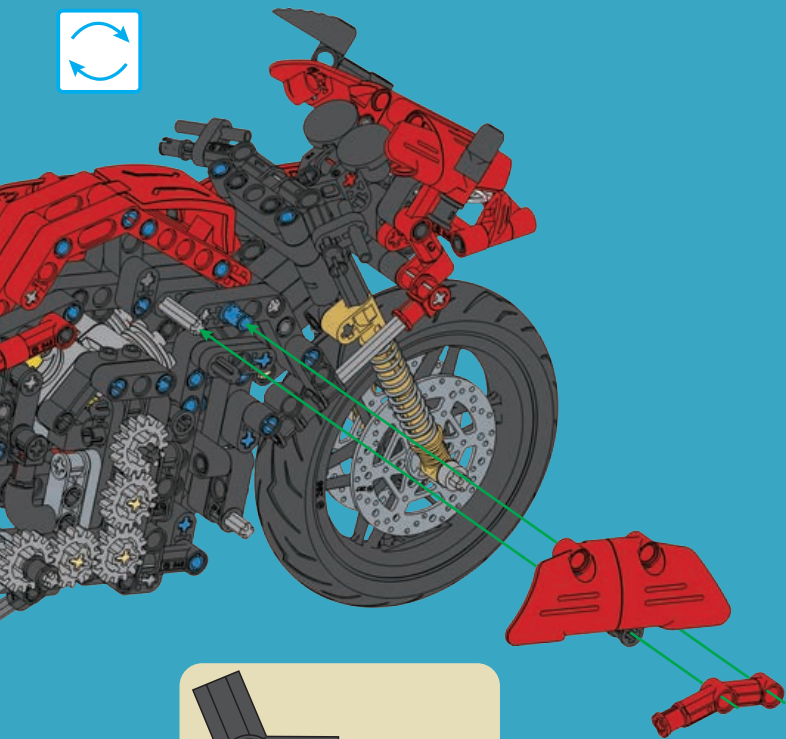
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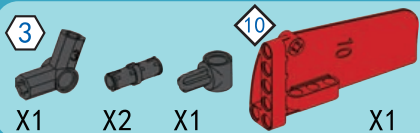
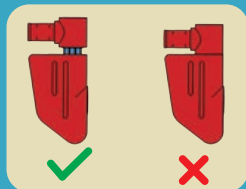
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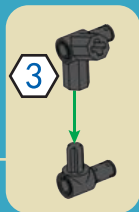
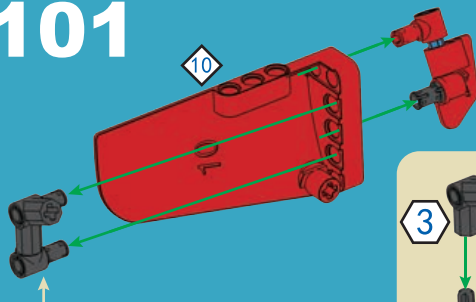
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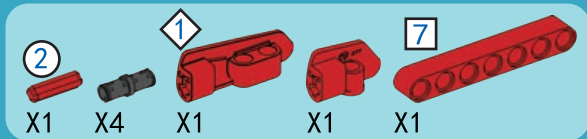


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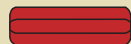
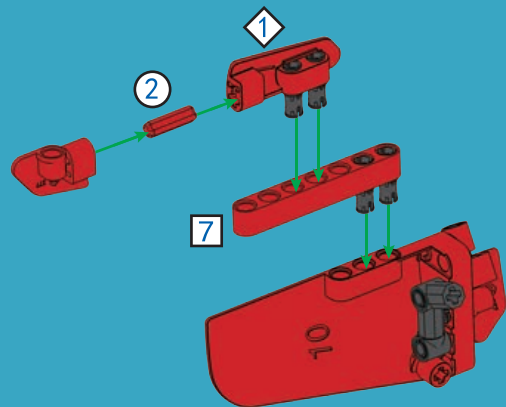


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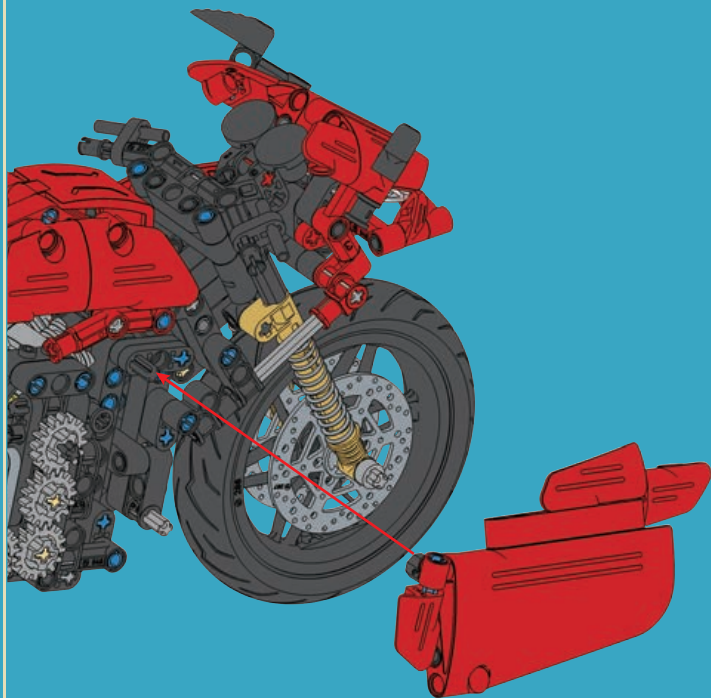
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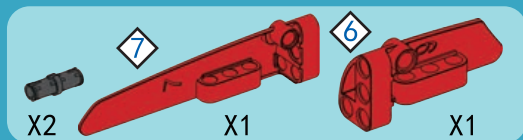


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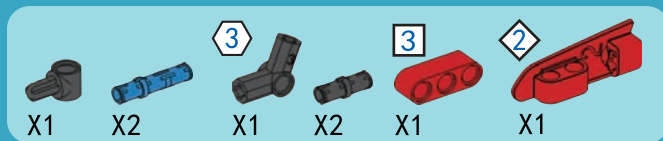
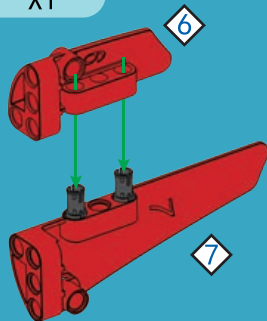
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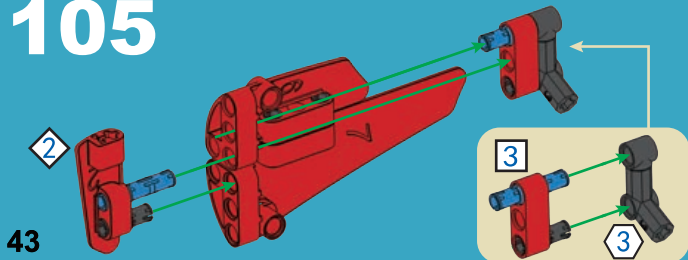




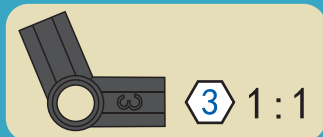
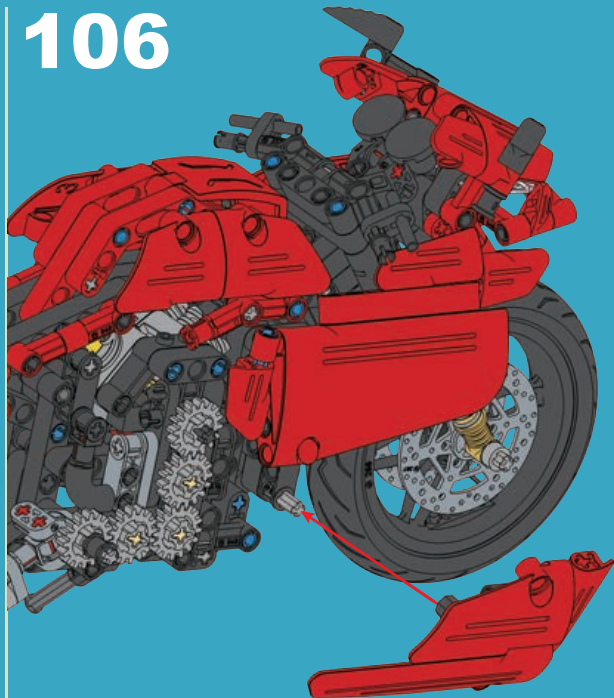
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X35

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